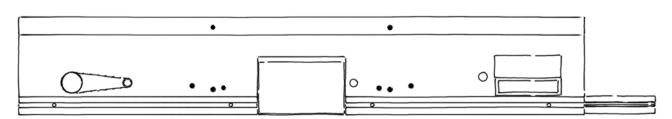
## Angle Cutting on the Router Boss

The base plate normally mounts perpendicular to the machine face. In this position the variable guides allow angled cuts at  $\pm/-10^\circ$  in 1° increments. For greater angles you can rotate the base plate  $20^\circ$ .  $25^\circ$  or  $45^\circ$  and also use the variable guides to adjust the cut angle up to  $55^\circ$ .





Threaded holes on box beam shown in black

