

Mounting the Router and Insert Plate to the tabletop.

- Remove the black factory plastic sub-base from the Triton router and retain the four mounting screws to attach the insert plate to the router base.
- Position the insert plate on the router so the screw holes in the plate and router base align and a hole in the insert plate is over the height adjustment winder connection on the router. Then use the four screws to secure the insert plate to the router's base.
- Install the included ten leveling set screws into the holes around the perimeter of the plate. Then, install the completed router and plate assembly in the router table with the ChipsFly logo at the top center.
- Adjust the leveling screws so the insert plate sits flush with the router tabletop on all sides.
- Install the included four flathead screws into the corners of the insert plate and lightly tighten them to secure it so it does not move during use. Over-tightening can cause damage to the tabletop. Some non-permanent thread-lock will ensure the screws do not loosen during use.