

If the sliding bar is loose or slips, tune-up your machine as follows:

1. Loosen the top set screws (2 on each side located in top t-track) (no longer provided or needed)
2. Remove the front rules or whiteboards
3. Base plate and router should be mounted on the machine
4. Center the sliding bar on the machine
5. Loosen the six button head screws located behind the rules
6. Tighten the six screws while exerting very slight downward pressure
7. Twist the sliding bar to verify that there is no play (repeat above if there is)
8. Loosen two back screws on the wire tension slider (right rear on the sliding bar)
9. Loosen then tighten the wire tension, but not excessively (by turning the side screw)
10. Push on the end of the sliding bar
11. It should take 12 to 15 lbs of pressure to move the bar
12. If the wire becomes frayed, then replace it

A frayed wire can be the source of problems. Avoid excessive wire tension, which can fray the wire.